

Work Order ID 68374

Tuesday, April 12, 2011 12:50:11 PM



Ship 15 April

Page 1

Item ID: D412-702-021

Accept



Setup Start



Revision ID:

Stop



Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 4/12/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: *11-01-13*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-702-021 CHG002

Sulovics

for BG 11-4-13

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/4/13

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sulovics

(to)

Work Order ID 68374

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Item ID: D412-702-021

Accept



Setup Start



Revision ID:

Stop



Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 4/12/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-021 Location: <i>Row B</i>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*11/4/19**10**11/4/19**MF**11-04-19*

Picklist Print

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Work Order ID: 68374

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 4/12/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Removed Manufacturing 05-11-08 JLM
 IPP Rev:C 06.04.03 As per DSI9324 JLM
 IPP rev D 06.12.14 per ecn 871 EC
 IPP Rev:E 07-03-14 As per DSI 9351 JLM
 IPP Rev:F 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A Bolt		Purchased	No			120	Each	481.0000	4	4		11/4/13	
<div> <div>Location</div> <div>ST357</div> <div>117313</div> </div> <div> <div>Loc Qty</div> <div>481</div> <div>481</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
AN4-20A Bolt		Purchased	No			120	Each	330.0000	8	8		11/4/13	
<div> <div>Location</div> <div>ST359</div> <div>115936</div> <div>116419</div> </div> <div> <div>Loc Qty</div> <div>330</div> <div>130</div> <div>200</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
AN4-5A Bolt		Purchased	No			120	Each	152.0000	4	4		11/4/13	
<div> <div>Location</div> <div>ST356</div> <div>115936</div> <div>116191</div> <div>116549</div> </div> <div> <div>Loc Qty</div> <div>152</div> <div>2</div> <div>100</div> <div>50</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>													
AN960JD416 Washer	NAS1149D0463J	Purchased	No			120	Each	0.0000	20	20		11/17/065 11/4/13	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 68374



Parent Item: D412-702-021



Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 4/12/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

D3195-041

Manufactured No

120

Each

2.0000



Bracket Assembly

11/4/13

Location

Loc Qty

Loc Code

ST246A

2

67523

2

D3195-043

Manufactured No

120

Each

0.0000



Bracket Assembly

B68268

D3196-1

Manufactured No

120

Each

1.0000



Bar

11/4/13

Location

Loc Qty

Loc Code

ST260

1

67282

1

D3196-3

Manufactured No

120

Each

4.0000



Bar

11/4/13

Location

Loc Qty

Loc Code

ST260

4

67794

4

D3196-4

Manufactured No

120

Each

5.0000



Bar

11/4/13

Location

Loc Qty

Loc Code

ST260

5

64884

1

67740

4

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Work Order ID: 68374

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 4/12/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

5 D3197-041	Manufactured	No	120	Each	0.0000	2	B67678 SP
Bar Assembly							
8 D3198-1	Manufactured	No	120	Each	3.0000	4	11/4/13 SP
Fitting							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST246A	3			
			31467	2			
			39525	1			
D3268-1	Manufactured	No		120	Each	12.0000	2
Placard							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST246A	12			
			64841	12			
D3446-041	Manufactured	No		120	Each	1.0000	9
Harness Assembly							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			MEZZ	1			
			40783	1			
D3446-043	Manufactured	No		120	Each	134.0000	4
Harness Assembly							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			MEZZ	134			
			40426	20			
			40458	17			
			41001	97			

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Work Order ID: 68374

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 4/12/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

D3546-1

Manufactured No

120

Each

6.0000

2

2



Clip

Location

Loc Qty

Loc Code

ST245

6

66797

6

120

Each

7.0000

13

13

D3531-11

Manufactured No



Hook and Loop Tie

Location

Loc Qty

Loc Code

ST246A

7

65389

7

120

Each

1.0000

1

1

D412-702-069

Manufactured No



Grommet

Location

Loc Qty

Loc Code

FG122

1

65506

1

120

Each

2,704.000

12

12

MS21042L4

Purchased No



Nut

Location

Loc Qty

Loc Code

ST300

2704

116188

704

116823

2000

120

Each

77.0000

8

8

MS24694-S152

Purchased No



Screw

Location

Loc Qty

Loc Code

ST289A

77

116440

77

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Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 4/12/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS24694-S154

Purchased

No

120

Each

16.0000

8

8



11-11-38

SCREW

Location

Loc Qty

Loc Code

ST290

16

112082

8

~~110328~~

8

e

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QTY -021	QTY -023	QTY -025	QTY -027	QTY -029	QTY -035	Part Number	Description
X						D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X					D412-702-023	Dart 5-Man Forward Facing Shoulder Harness Kit, 4-point
		X				D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X			D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
				X		D412-702-029	Dart 1-Man Forward Facing Shoulder Harness Kit, 4-point
					X	D214-702-035	Dart 5-Man Aft Facing Shoulder Harness Kit, 4-point, for Bell 214B/B-1
1	1		1	1		D412-702-069	GROMMET KIT
2	2					D3195-041	BRACKET
2	2					D3195-043	BRACKET
1	1			1		D3196-1	BAR
1			1			D3196-3	BAR
1			1			D3196-4	BAR
2	2					D3197-041	BAR
4		4				D3198-1	FITTING
2	2					D3268-1	PLACARD
9	5		4	1		D3446-041	HARNESS ASSEMBLY, 4 POINT
4		4				D3446-043	HARNESS ASSEMBLY, 4 POINT
					5	D3446-045	HARNESS ASSEMBLY, 4 POINT
13	5	4	4	1	5	D3551-11	HOOK AND LOOP TIE
2	2					D3546-1	CLIP
4		4				AN4-5A	BOLT
4	4					AN4-13A	BOLT
8		8				AN4-20A	BOLT
20		20				AN960JD416	WASHER (OR NAS1149D0463J)
12		12				MS21042L4	NUT (OR MS21042-4)
8	2		6	2		MS24694-S152	SCREW
8	2		6	2		MS24694-S154	SCREW

QTY -069	Part Number	Description
X	D412-702-069	GROMMET KIT
24	D3619-2	GROMMET
1	D3619-2T1	HOLE PUNCH
1	D3619-2T2	STRIKER BLOCK
1	D3619-2T3	PUNCH
1	D3619-2T4	DIE